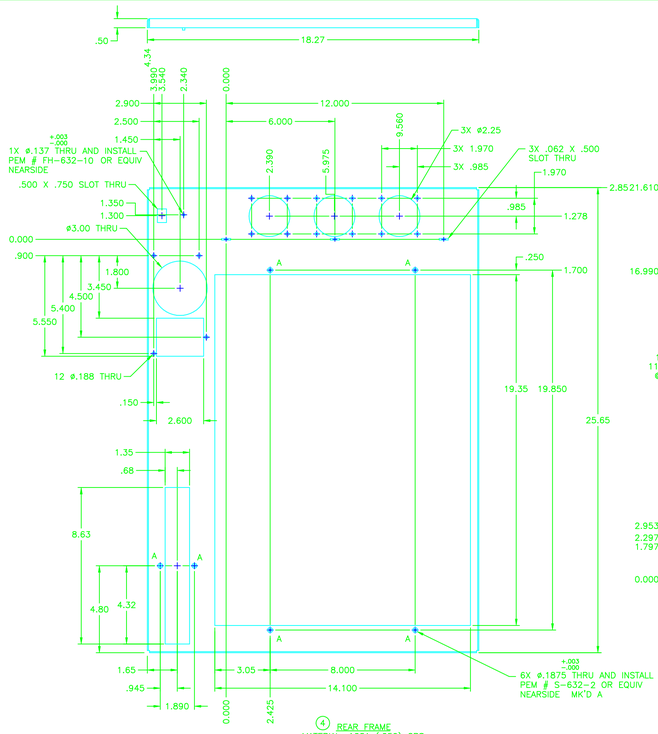
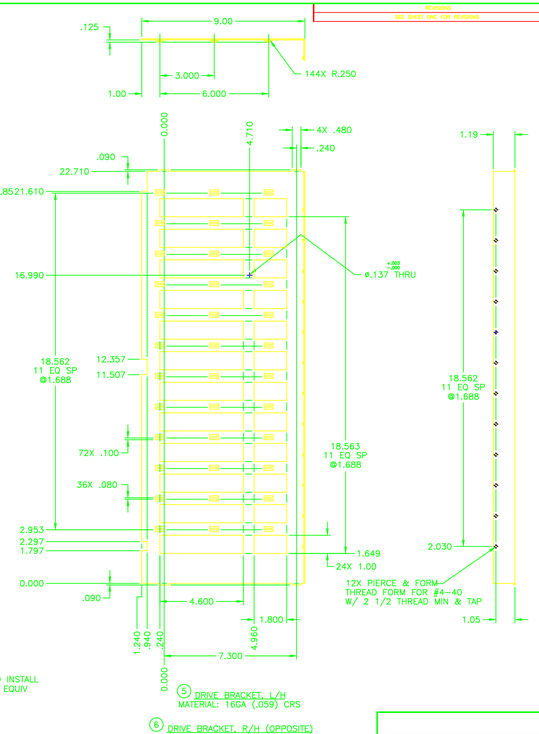
ZONE	REV.	REVISIONS		
	0	DESCRIPTION	DATE	APPROVED
		PRELIMINARY RELEASE	09/18/99	



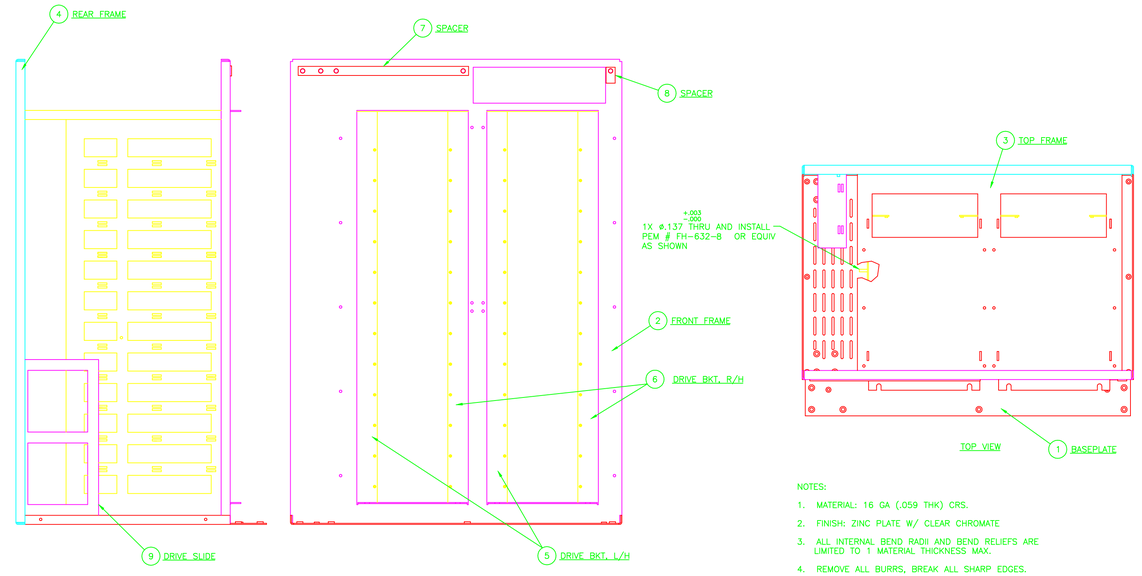
4 REAR FRAME
MATERIAL: 16GA (.059) CRS



5 DRIVE BRACKET, L/H
MATERIAL: 16GA (.059) CRS

6 DRIVE BRACKET, R/H (OPPOSITE)
MATERIAL: 16GA (.059) CRS

SIZE	CAGE NO	DWG. NO.	REV
D		CHASSIS24	0
SCALE 1/2		SHEET 4 OF 4	

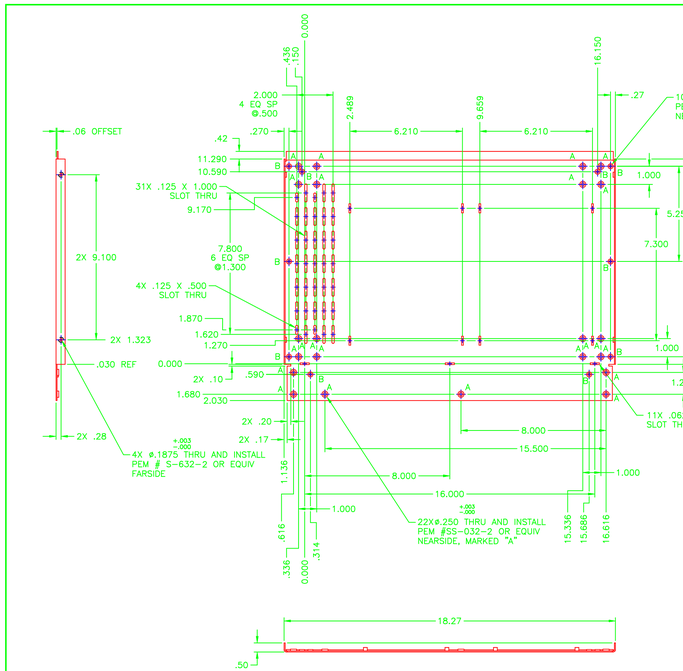


NOTES:

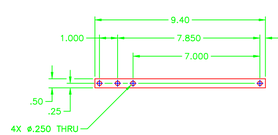
1. MATERIAL: 16 GA (.059 THK) CRS.
2. FINISH: ZINC PLATE W/ CLEAR CHROMATE
3. ALL INTERNAL BEND RADII AND BEND RELIEFS ARE LIMITED TO 1 MATERIAL THICKNESS MAX.
4. REMOVE ALL BURRS, BREAK ALL SHARP EDGES.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS: PLACES ±.005 ±.010 ±.030 ANGLES ±1/2°	APPROVALS: DRAWN J.BANNISTER 09/18/99	DATE	TITLE CHASSIS, 24 UNIT
MATERIAL SEE NOTES	CHECKED		
FINISH SEE NOTES	ENG.		
DO NOT SCALE DRAWING	MFG.		
	QA/REL		

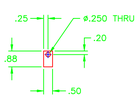
SIZE	CAGE NO	DWG. NO.	REV
D		CHASSIS24	0
SCALE 1/2	SOURCE CHASSIS24	SHEET 1 OF 4	



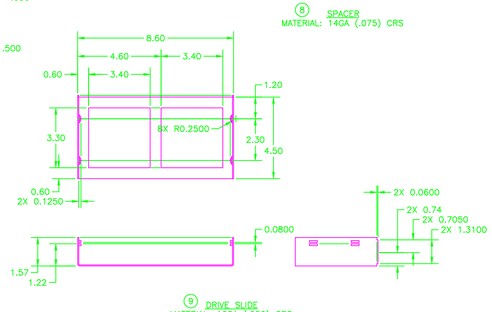
1 BASEPLATE
MATERIAL: 16GA (.059) CRS



7 SPACER
MATERIAL: 14GA (.075) CRS

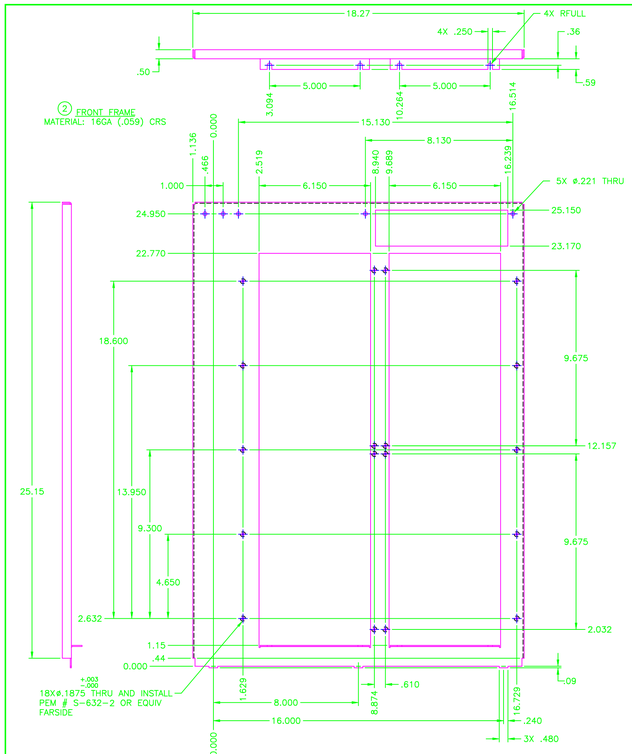


8 SPACER
MATERIAL: 14GA (.075) CRS

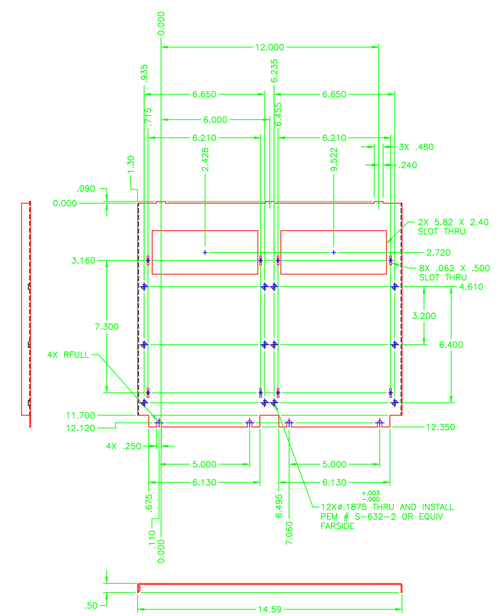


9 DRIVE SLIDE
MATERIAL: 16GA (.059) CRS

SIZE	CAGE NO	DWG. NO.	REV
D		CHASSIS24	0
SCALE 1/2		SHEET 2 OF 4	



2 FRONT FRAME
MATERIAL: 16GA (.059) CRS



3 TOP FRAME
MATERIAL: 16GA (.059) CRS

SIZE	CAGE NO	DWG. NO.	REV
D		CHASSIS24	0
SCALE 1/2		SHEET 3 OF 4	